

Ohio State
University

Tennessee
Tech
University

Boeing

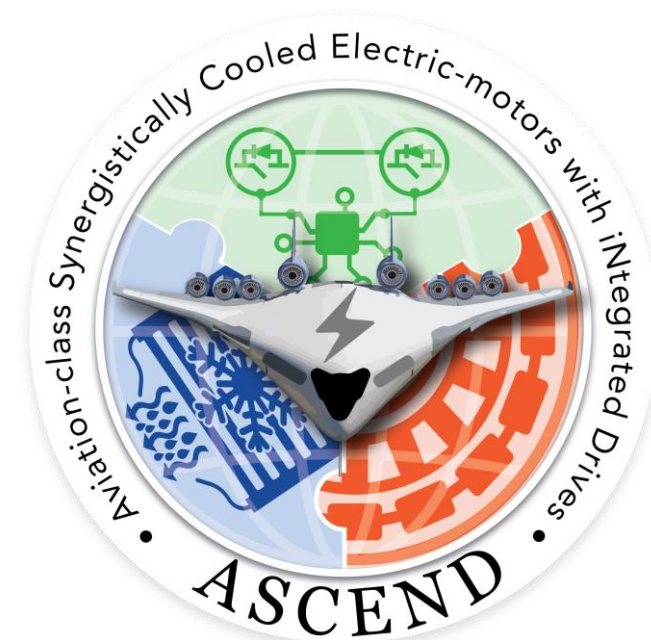
Raytheon

U.S. Air Force
Propulsion
Directorate

DOE grant #DE-AR0001358

**Cryo-Thermal Management of
High Power Density Motors and
Drives
Using (Bio) LNG (or Potentially
LH2) Fuel for Thermal
Management**

**Aviation-class Synergistically Cooled
Electric-motors with iNtegrated Drives
(ASCEND) program**

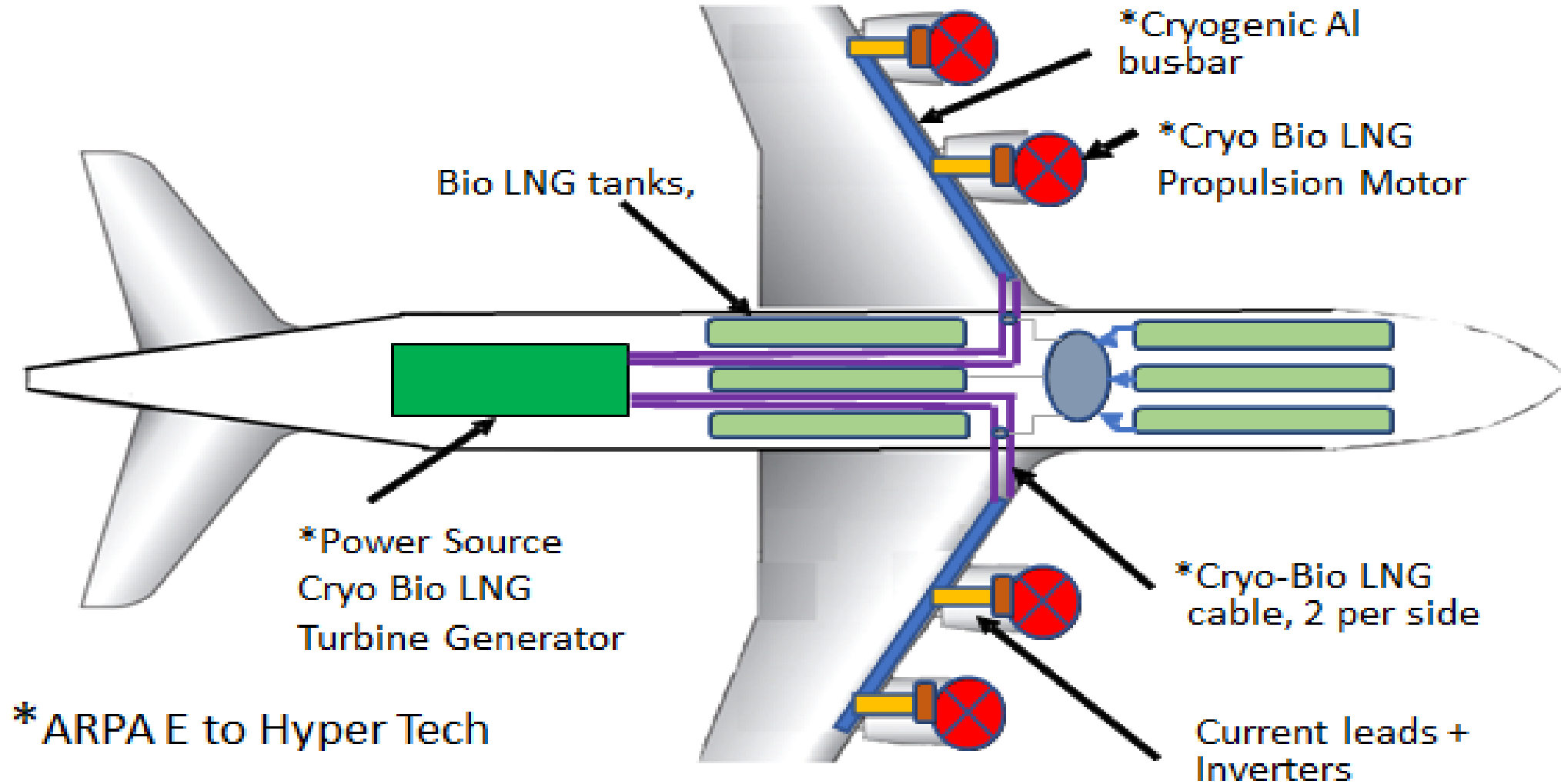


Project Team

Fed. funding:	\$2.9M
Length	42 mo.

Team member	Location	Role in project
Hyper Tech - Mike Tomsic, David Doll, Dr. Chris Kovacs Matt Rindfleisch	Columbus, OH	Management, Motor and Drive fabrication, Cryogenics, and Superconductors
Ohio State University –Dr. Cordin-Gruie Cantemir , Dr. Michael Sumption, Dr. Milan Marjos	Columbus, OH	Motor and Drive: Modeling, Design and Testing
Tennessee Tech University - Dr. Rory Roberts	Cookeville, TN	Aircraft System Thermal Management Modeling, LNG expertise
Boeing - Dr. John Hull	Seattle, WA	Integration of Motor & Drive System with the turbo-generator system; potential customer
Raytheon – Dr. Parag Kshirsagar	East Hartford, CT	Integration of Motor & Drive System with the turbo-generator system; potential customer
Wright Patterson AFB - Dr. Tim Haugan	Dayton, OH	Aircraft System Expertise, thermal management, LNG & H2 fuel and cryogenics experience

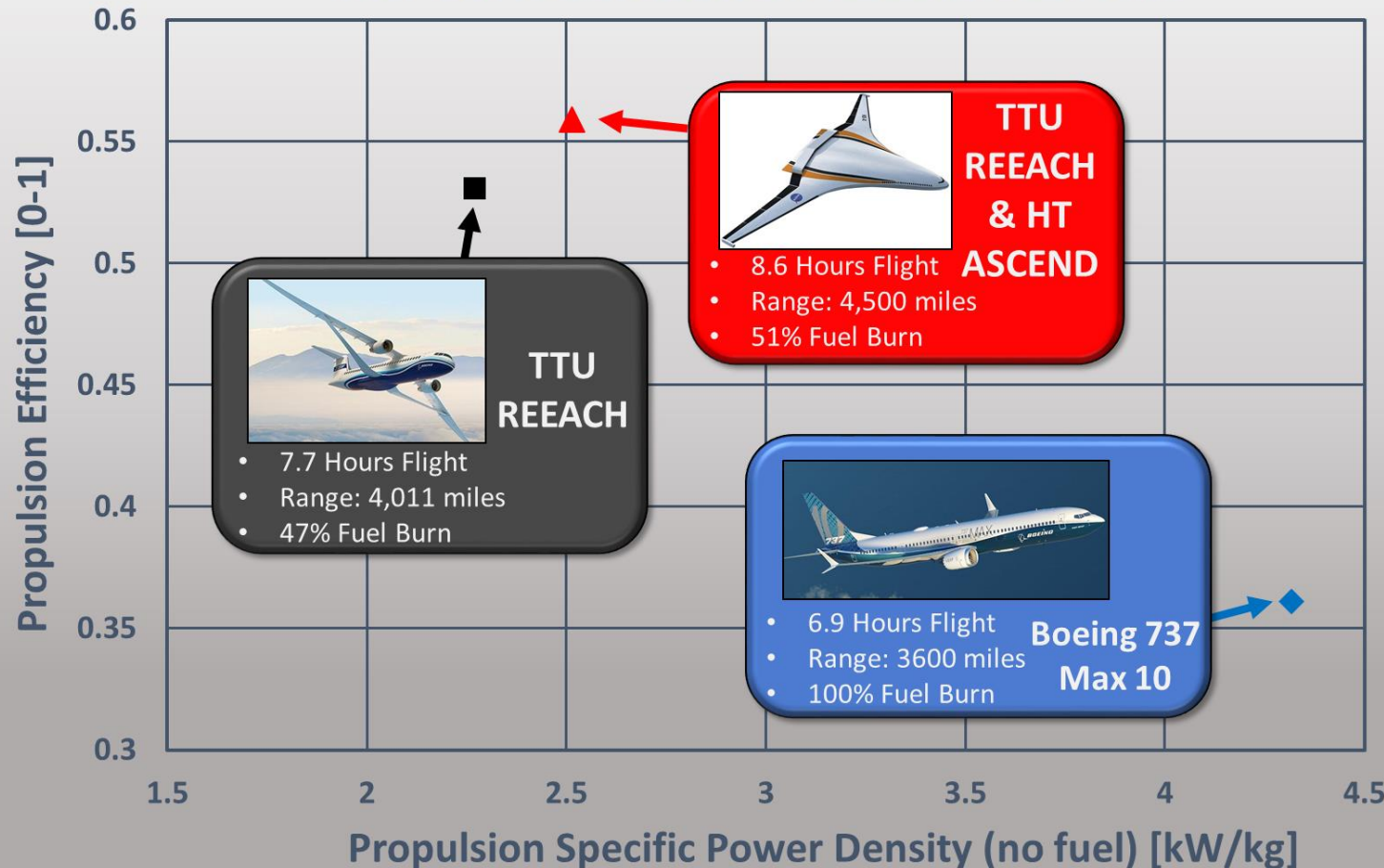
Thermal Management of Complete Drive Train Bio LNG (or LH2)



*ARPA E to Hyper Tech

Summary of REEACH and ASCEND Comparison to State-of-Art

REEACH COMPARISON TO STATE-OF-ART



Assumptions:

- Power Gen. Thermal efficiency – 66%
- Power Gen. Specific Power – 3.6 kW/kg

TTU REEACH

- Motor drive specific power -127 kW/kg
- Motor specific power – 12 kW/kg
- Motor efficiency – 93%

TTU REEACH & HT ASCEND

- Motor drive specific power -127 kW/kg
- Motor specific power – 20 kW/kg
- Motor efficiency – 98%

From Dr. Rory Roberts

Comparison Non-Cryo, LNG and LH2 Motors and Drives

System	Requirement: 5000 RPM at takeoff	Non-cryo NASA Completed	Non-cryo NASA Funded	ARPA-E Cryo Funded	Cryo LH2 Design
Total	System capacity Scalable 1-20 MW	1	1.6-2.0	2.1 (3.0)	2-5
	Takeoff (motor, drive, TMS) kW/kg	10	13	17.5-22	63-90
Motor Drive	TMS technology	Liquid cooling	Liquid cooling	120-273K	70 -273K
	Power density (including TMS) at takeoff, kW/kg	60	100	127.5	130
Electric Motor	TMS technology	Liquid cooling	Liquid cooling	Bio-LNG	LH2, 20K + (secondary cooling?)
	Power density kW/kg; Direct Drive, no gear box	12	14	20	70-100

AMBIENT TEMPERATURE MOTOR BUILT FOR NASA HAS BEEN BUILT AND TESTED



THE OHIO STATE UNIVERSITY
CENTER FOR AUTOMOTIVE RESEARCH



This Size approx. 100 kg

1MW -Ambient Temperature

Cryo LNG cooled 2MW plus

Cryo LH2 cooled 6MW plus

HT Hyper Tech

Why should Aircraft Company Partner with Hyper Tech/OSU

- 1. Same Basic Motor Technology applicable to:**
 - A. Ambient Temperature Design (SAF or Ammonia)**
 - B. LNG (Bio) Fuel (secondary loop cooling if desired)**
 - C. LH2 fuel (secondary loop cooling if desired)**
- 2. Design is applicable to generators 1-20 MW**
- 3. Hyper Tech also doing cryo-cables (LNG & LH2)**
- 4. Hyper Tech wants be your complete Drive Train Supplier**
- 5. We are out raising investor funds to be your partner in this journey.**

Benefits of this induction motor and potential generator

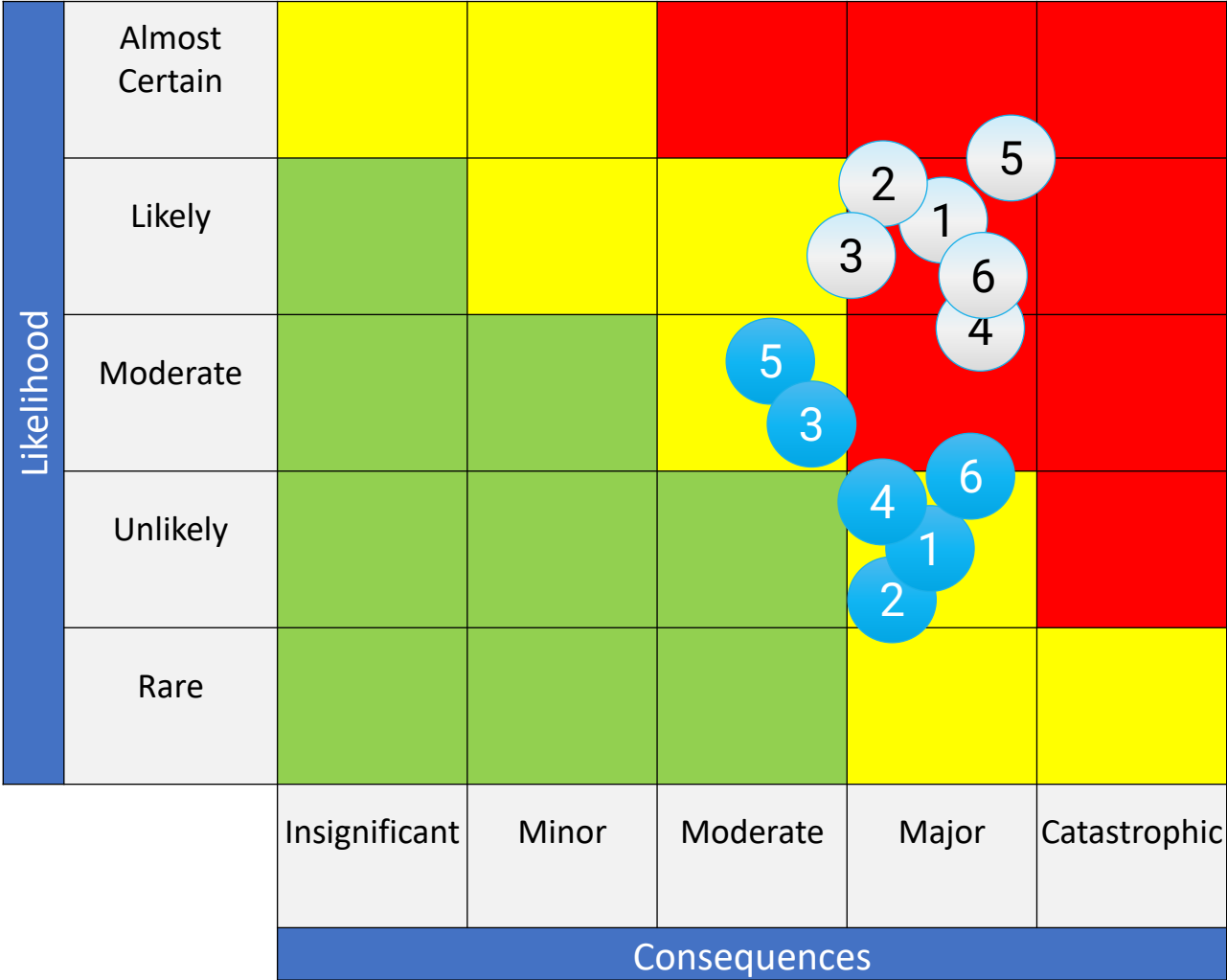
- 1. Design can be used with both LNG (Bio) and LH2 fuel for propulsion and thermal management**
- 2. No permanent magnet! No need to worry about rising prices or availability of rare earth permanent magnets from China**
- 3. Induction motor design with high continuous and take-off efficiency**
- 4. Uses low cost aluminum and electrical steel**
- 5. No electrical insulation uses cryo-fuel (or cryo- liquid) as dielectric**
- 6. All materials can be made in the USA**

Benefits of this induction motor and potential generator

- 7. Can control temperature of operation of bearings**
- 8. Can control temperature of operation of power electronics**
- 9. Compatible with other cryogenic liquids by using a secondary cooling loop that can be used to transfer heat to cryogenic LNG or LH2 fuel**
- 10. LH2 motors- potential can use superconductors**
- 11. High power density for motors that are scalable to the multiple MW range.**
- 12. High power density generators that are scalable to the multiple MW range.**

Risk Update

Risk	#
Tech: Rotating Coupling, 5000 rpm	1
Tech: Power Electronics at cryogenic temperatures	2
Tech: Cryo-cooled Al reducing AC losses, 3X higher current density	3
Technical: Meeting the Table 2 requirements	4
Commercial: Convincing market to use LNG as fuel (or LH2)	5
Putting rotor and stator in cryostat	6



X Now

X Start of project

Potential for Cryo-Motors, Drives and Thermal Management Systems

System	Requirement	Proposed Metric	Proposed Metric
2.1 MW (3.0) Electric Motor	Brief description,	cryogenic, Bio-LNG	cryogenic, LH2
	Takeoff and climb average efficiency ,%	97	97+
	Cruise average efficiency, %	98.2	98.2+
	Power density at takeoff (kW/kg;	20.3	70-100

Electric Drive	Takeoff and climb average efficiency, %	98.4	98.4
	Cruise average efficiency, %	98.6	98.6
	Power density at takeoff, kW/kg	127.5	130

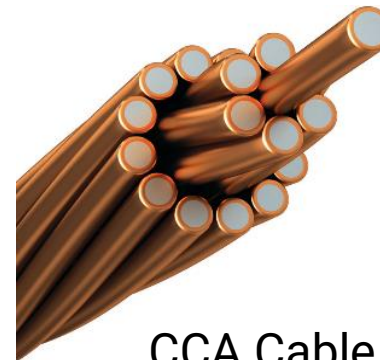
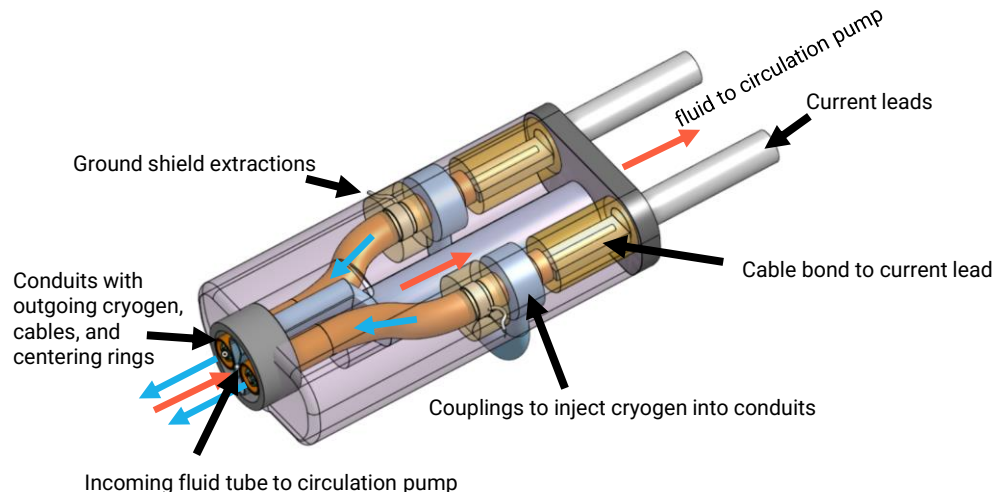
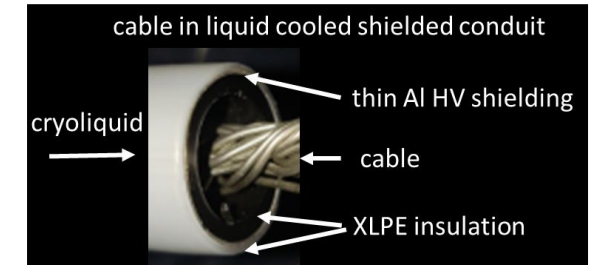
Total System	Takeoff and climb average, efficiency, %	95.5	95.5 +
	Power density at takeoff for the complete powertrain	17.5	60-90

Power Transmission Cable for Electric Aircraft Using Bio-LNG for Cooling and Thermal Management

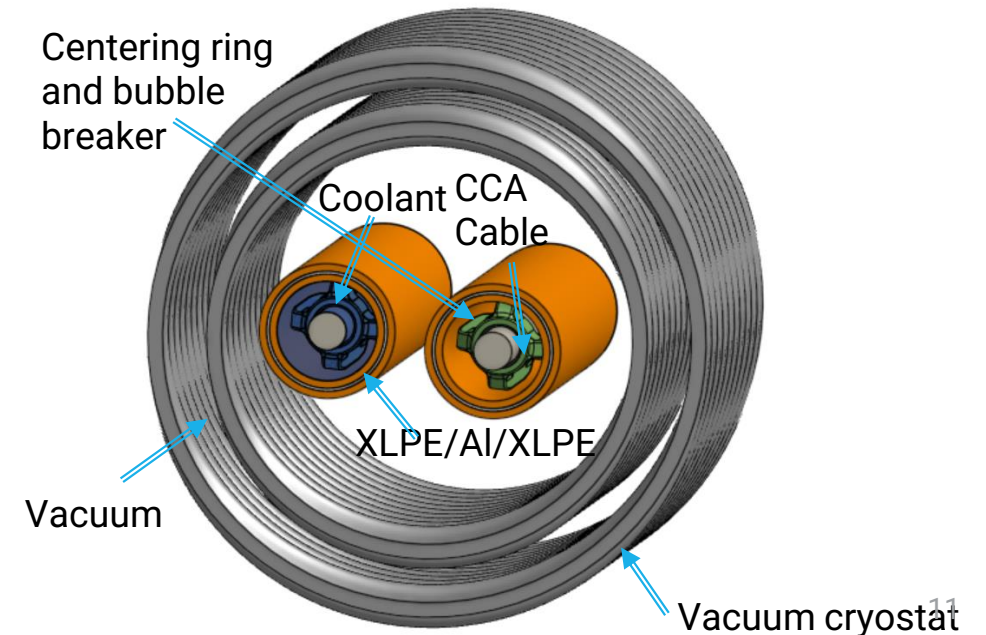


Objective: We are creating lightweight, easily configurable, and highly robust aerospace power distribution using cryo-resistive (non-superconducting) cables which utilize cryogenic fuel to directly or indirectly cool the cable for increased ampacity.

- ▶ Our design is a 10s of meter long, ground-shielded, force-flow cooled, cryo-resistive cable with cryogenic coolant turn-around at terminations.
- ▶ Novel use of a XLPE-Al-XLPE cryogenic conduit with dielectrically compatible cable centering rings which double as bubble breakers.
- ▶ Low kg/m/kA compared to COTS power cables. At higher amperages, which permits lower voltages, cryo-resistive cables perform even better versus COTS cable.



CCA Cable



Technology-to-Market Approach

Our Plan is to commercialize technology developed via the ASCEND program

- Hyper Tech plans to sell Motors both Ambient and Cryo-Cooled.
- Hyper Tech plans to sell in the future Cryo-Cooled Cables and Cryo-Cooled Generators.
- We want to manufacture components including parts for rotor, stator, cryogenic systems, cryogenic enclosures, dewars, vacuum jacketed piping, etc.
- We intend to sell into the ship and train motor markets that will be using LNG or LH₂ as cryogenic fuels for transportation.
- We want to make sure our components are compatible with LNG and LH₂ fuels, but can also use non flammable cryogens as secondary loop cooling if desired.

What are the anticipated first markets?

- 1) Motors for small aircraft (0.5 – 3 MW) range using LNG or LH₂ fuel.
- 2) Other early markets will be LNG and H₂ motors for ships, trains and trucks

What are the anticipated long-term markets?

The single and double aisle passenger aircraft, motors 0.5-5 MW, cryo-cables, and generators 5-20MW

Next Level Projects –who wants to partner with us on the follow types of projects.

- Layout and design of a complete drivetrain. (ambient, cryo LNG, or cryo- LH2)
- Next cryo-motor demonstration (Size ? Type?) - do a Flight Demo
- Demonstrate the cryo-motor and cryo-cable at the same time
- Develop and demonstrate an ambient or cryo-generator -1 MW
- Demonstrate an ambient or cryo-generator 10-20MW
- Design, develop, and demonstrate a complete drivetrain system- in the Laboratory
- Build a complete drivetrain system – Flight Demo